

# Coal extraction data

**Richard Heede**  
 Climate Mitigation Services  
 File started: 11 January 2005  
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## Rio Tinto, Australia

yellow column indicates original reported units

Investor-owned

[www.riotinto.com](http://www.riotinto.com) Melbourne

## Production / Extraction data

Year	Thermal Coal		Coking Coal		Total Coal	
	Gross production	Gross production	Gross production	Gross production	Gross production	Gross production
	Million tonnes/yr	Million tonnes/yr	Million tonnes/yr	Million tonnes/yr	Million tonnes/yr	Million tonnes/yr
	Nerco 1975-92, Kennecott 1993-04	Rio Tinto		Rio Tinto	Rio Tinto	Rio Tinto



Rio Tinto Annual Report 2013.

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Founded in 1873

	Rio Tinto		Rio Tinto			
	Steam coal		Metallurgical coal		million tons	million tonnes
	million tons 1961-85		million tons 1961-85			
	million tonnes 1986-		million tonnes 1986-			
1961	0.92		0.75		1.7	2
1962	0.93		0.81		1.7	2
1963	1.61		0.11		1.7	2
1964	1.83		0.11		1.9	2
1965	2.01	estimated	0.12		2.1	2
1966	2.21	estimated	0.44	int	2.7	2
1967	2.43	estimated	0.77		3.2	3
1968	2.45	interpolated	0.77		3.2	3
1969	2.46	interpolated	0.77		3.2	3
1970	2.47	interpolated	0.77		3.2	3
1971	2.48	interpolated	0.77		3.2	3
1972	2.49	interpolated	0.81	int	3.3	3
1973	2.50	interpolated	0.86	int	3.4	3
1974	2.51	interpolated	0.91	int	3.4	3
1975	9.87	interpolated	0.95	int	14.4	13
1976	11.02	interpolated	1.00	int	15.7	14
1977	10.88	interpolated	1.05	int	15.6	14
1978	10.36	interpolated	1.09	int	15.1	14
1979	14.86	interpolated	1.14	int	20.1	18
1980	15.33		1.19	int	20.7	19
1981	18.55		1.23	int	24.7	22
1982	13.88		1.28	int	19.8	18
1983	13.43		1.33	int	19.5	18
1984	14.82		1.37	int	21.1	19
1985	18.87		1.42	int	26.5	24
1986	21.05	start "tonnes"	1.47	int	38.7	35
1987	22.54	interpolated	1.51	int	42.3	38
1988	21.59		1.56	int	43.2	39
1989	22.23		1.61	int	47.1	43
1990	26.04		2.19	int	57.3	52
1991	26.04		2.19	int	59.5	54
1992	29.47		2.67	int	45.4	41
1993	32.90	RTZ acquires Kennecott	2.95	int	51.2	46
1994	36.60	Rio Tinto AnnRpt	1.98	int	72.4	66
1995	39.61	RTZ non-US only	1.76	int	74.6	68
1996	40.94		1.54	int	76.5	69
1997	56.14		1.32	int	92.6	84
1998	84.14		1.10	int	125.3	114
1999	108.39	Rio Tinto AnnRpt	0.88		153.0	139
2000	101.03		1.73		145.0	132
2001	106.66		1.65		164.2	149
2002	105.32		1.93		164.4	149
2003	108.18		2.31		164.0	149
2004	117.73		6.76		173.5	157
2005		only total coal production available for 2005			169.3	154
2006	125.26	Rio Tinto AnnRpt	5.91		178.9	162
2007	125.08		6.18		171.6	156
2008	130.76		7.43		177.0	161
2009			10.35			140
2010			12.04			73
2011			11.67			31
2012			11.33			32
2013			12.07			35
2014			10.68			33
2015			11.51			30
2016			12.24			29
2017			9.72			24
2018			3.99	divested coal assets		7
<b>Total</b>	<b>1,640</b>	<b>946</b>	<b>-</b>	<b>186</b>	<b>2,738</b>	<b>2,918</b>

Oil & Gas  
 Rio Tinto oil prod'n  
 million bbl per yr  
 2.206  
 2.026

Oil & gas prod'n not reported after 1960

NERCO	million tons
10.88	
12.15	
11.99	
11.41	
16.38	
16.90	
20.45	
15.30	
14.80	
20.81	
23.20	
24.84	
23.80	
24.50	
28.70	
28.70	

Keystone Manual  
 Nerco 1975-1992



1989-2018	1,423	841	160	2,423	million tonnes
<b>Coal Types:</b>	Subbituminous	Bituminous	Coking coal	Total	
<b>Percent 1980-2018:</b>	<b>58.70%</b>	<b>34.71%</b>	<b>6.59%</b>	<b>100.00%</b>	

## Energy & Minerals

	2018	2017
<b>2018 results</b>		
Hard coking coal production (000 tonnes – Rio Tinto share)	<b>3,988</b>	7,704
Thermal coal production (000 tonnes – Rio Tinto share)	<b>2,527</b>	4,065
Iron ore pellets and concentrates production <sup>2</sup> (000 tonnes – Rio Tinto share)	<b>8,952</b>	11,166
Titanium dioxide slag production (000 tonnes – Rio Tinto share)	<b>1,116</b>	1,315
Borates production (000 tonnes – Rio Tinto share)	<b>512</b>	517
Salt production (000 tonnes – Rio Tinto share)	<b>6,153</b>	5,090
Uranium production (000 lbs – Rio Tinto share)	<b>6,764</b>	6,650

Rio Tinto Annual Report 2018, page 48.

	Rio Tinto % share <sup>(a)</sup>	2013 Production		2012 Production		2011 Production	
		Total	Rio Tinto share	Total	Rio Tinto share	Total	Rio Tinto share
<b>BAUXITE ('000 tonnes)</b>							
<b>Rio Tinto Alcan</b>							
Gove (Australia) (f)	100.0	8,029	8,029	7,944	7,944	7,246	7,246
Porto Trombetas (MRN) (Brazil)	12.0	15,729	1,887	15,512	1,861	15,224	1,827
Sangaredi (Guinea)	(k)	15,437	6,947	14,001	6,301	12,517	5,633
Weipa (Australia)	100.0	26,341	26,341	23,257	23,257	20,732	20,732
<b>Rio Tinto total</b>		<b>43,204</b>	<b>43,204</b>	<b>39,363</b>	<b>39,363</b>	<b>35,437</b>	<b>35,437</b>
<b>BORATES ('000 tonnes) (l)</b>							
Rio Tinto Minerals – Boron (US)	100.0	495	495	453	453	486	486
Rio Tinto Minerals – Tincalayu (Argentina) (m)	–	–	–	9	9	18	18
<b>Rio Tinto total</b>		<b>495</b>	<b>495</b>	<b>463</b>	<b>463</b>	<b>504</b>	<b>504</b>
<b>COAL (hard coking) ('000 tonnes)</b>							
<b>Rio Tinto Coal Australia</b>							
Hail Creek Coal (Australia)	82.0	6,839	5,608	7,174	5,882	7,291	5,979
Kestrel Coal (Australia)	80.0	2,553	2,043	2,468	1,974	3,545	2,836
<b>Total Australian hard coking coal</b>		<b>9,392</b>	<b>7,651</b>	<b>9,642</b>	<b>7,857</b>	<b>10,836</b>	<b>8,815</b>
<b>Rio Tinto Coal Mozambique</b>							
Benga (n)	65.0	867	564	289	188	–	–
<b>Rio Tinto total hard coking coal</b>		<b>10,259</b>	<b>8,214</b>	<b>9,931</b>	<b>8,044</b>	<b>10,836</b>	<b>8,815</b>
<b>COAL (semi-soft coking) ('000 tonnes)</b>							
<b>Rio Tinto Coal Australia</b>							
Hunter Valley (Australia) (o)	80.0	2,634	2,107	2,119	1,695	1,906	1,450
Mount Thorley (Australia) (o)	64.0	1,846	1,182	1,584	1,014	1,922	1,159
Warkworth (Australia) (o)	44.5	1,281	569	1,296	576	594	250
<b>Rio Tinto total semi-soft coking coal</b>		<b>5,761</b>	<b>3,859</b>	<b>4,999</b>	<b>3,286</b>	<b>4,422</b>	<b>2,859</b>
<b>COAL (thermal) ('000 tonnes)</b>							
<b>Rio Tinto Coal Australia</b>							
Bengalla (Australia) (p)	32.0	8,232	2,634	7,026	2,248	5,368	1,629
Blair Athol (Australia) (p)	71.2	–	–	2,587	1,843	2,885	2,055
Clermont (Australia) (q)	50.1	11,782	5,903	8,189	4,103	5,790	2,901
Hail Creek Coal (Australia) (r)	82.0	191	157	–	–	–	–
Hunter Valley (Australia) (o)	80.0	11,002	8,802	9,836	7,869	10,332	7,839
Kestrel Coal (Australia)	80.0	463	371	350	280	326	261
Mount Thorley (Australia) (o)	64.0	2,357	1,508	2,497	1,598	1,319	801
Warkworth (Australia) (o)	44.5	6,995	3,110	5,477	2,435	5,454	2,304
<b>Total Australian thermal coal</b>		<b>30,015</b>	<b>22,485</b>	<b>33,125</b>	<b>20,376</b>	<b>39,782</b>	<b>17,791</b>
<b>Rio Tinto Coal Mozambique</b>							
Benga (n)	65.0	754	490	419	272	–	–
<b>US Coal</b>							
Colowyo (US) (s)	–	–	–	–	–	1,939	1,939
<b>Rio Tinto total thermal coal</b>		<b>35,770</b>	<b>22,975</b>	<b>37,600</b>	<b>20,648</b>	<b>44,204</b>	<b>19,729</b>

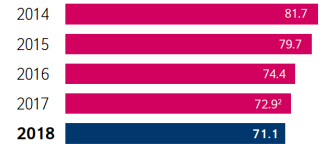
Rio Tinto Annual Report 2013, page 212.

Coal type (f)	Proved	Reserves		Marketable reserves		Marketable coal quality		Average % yield to give marketable reserves	Rio Tinto share				
		Probable at end 2013	Marketable at end 2013	Total 2013	Total 2012	(q)	(g)						
<b>COAL (h)</b>													
<b>Reserves at operating mines</b>													
<b>Rio Tinto Coal Australia</b>													
Bengalla	O/C	SC	151	10	113	7.1	120	128	27.86	0.48	74	32.0	38
Clermont	O/C	SC	156	4.6	149	4.2	153	165	27.90	0.33	96	50.1	77
Hail Creek	O/C	MC	74	44	38	23	60	66	32.20	0.35	51	82.0	49
Hunter Valley Operations (i) (j)	O/C	SC + MC	332	49	242	35	277	217	29.12	0.59	73	80.0	221
Kestrel Coal	U/G	MC	40	95	34	79	112	116	31.60	0.59	83	80.0	90
Mount Thorley Operations (k)	O/C	SC + MC	24	7.3	17	4.7	21	25	29.80	0.45	67	64.0	14
Warkworth (l)	O/C	SC + MC	204	155	132	101	233	242	29.80	0.45	65	44.5	104
<b>Sub-total</b>													<b>593</b>
<b>Rio Tinto Coal Mozambique</b>													
Benga	O/C	SC + MC	133	103	67	45	112	119	26.40	0.89	47	65.0	73
<b>Total reserves at operating mines</b>													<b>665</b>
<b>Other undeveloped reserves (m)</b>													
<b>Rio Tinto Coal Australia</b>													
Mount Pleasant	O/C	SC			399		326	326	26.92	0.48	82	80.0	261

Rio Tinto Annual Report 2013, page 215.



**Greenhouse gas (GHG) emissions intensity**  
indexed relative to 2008  
(2008 being equivalent to 100)



Rio Tinto Annual Report 2018, page 23.

**Consolidated sales revenue by destination**  
Our key assets are located in close proximity to countries experiencing economic growth and urbanisation.



Rio Tinto Annual Report 2018, page 23.

**Mined coal**  
(Rio Tinto share) million tonnes



	2010 Production	2009 Production	2008 Production				
<b>BORATES ('000 tonnes) (l)</b>							
Rio Tinto Minerals – Boron (US)	100.0	483	483	411	411	591	591
Rio Tinto Minerals – Tincalayu (Argentina)	100.0	18	18	13	13	19	19
<b>Rio Tinto total</b>		<b>500</b>	<b>500</b>	<b>424</b>	<b>424</b>	<b>610</b>	<b>610</b>
<b>COAL – hard coking ('000 tonnes)</b>							
<b>Rio Tinto Coal Australia</b>							
Hail Creek Coal (Australia)	82.0	7,183	5,890	6,308	5,173	6,049	4,960
Kestrel Coal (Australia)	80.0	3,846	3,076	2,868	2,204	3,089	2,471
<b>Rio Tinto total hard coking coal</b>		<b>11,029</b>	<b>8,966</b>	<b>9,176</b>	<b>7,377</b>	<b>9,138</b>	<b>7,431</b>
<b>COAL – semi-soft coking ('000 tonnes) (m)</b>							
<b>Rio Tinto Coal Australia</b>							
Hunter Valley (Australia)	75.7	2,469	1,869	2,626	1,988	2,865	2,169
Mount Thorley (Australia)	60.6	1,460	884	1,112	674	1,168	708
Warkworth (Australia)	42.1	764	321	530	223	386	162
<b>Rio Tinto total semi-soft coking coal</b>		<b>4,693</b>	<b>3,075</b>	<b>4,268</b>	<b>2,885</b>	<b>4,421</b>	<b>3,039</b>
<b>COAL – thermal ('000 tonnes) (n)</b>							
<b>Rio Tinto Coal Australia</b>							
Bengalla (Australia)	30.3	5,477	1,659	5,466	1,655	5,357	1,622
Hail Creek Coal (Australia)	71.2	6,803	4,846	11,325	8,068	10,194	7,262
Clermont (Australia) (o)	50.1	3,770	1,889	–	–	–	–
Hunter Valley (Australia)	75.7	8,442	6,391	8,606	6,515	7,886	5,970
Kestrel Coal (Australia)	80.0	713	571	849	679	929	744
Mount Thorley (Australia)	60.6	1,518	920	2,230	1,351	1,780	1,078
Tarong Coal (Australia) (o)	–	–	–	–	–	262	262
Warkworth (Australia)	42.1	5,120	2,154	4,632	1,949	5,652	2,378
<b>Total Australian thermal coal</b>		<b>28,130</b>	<b>18,430</b>	<b>32,261</b>	<b>20,217</b>	<b>35,319</b>	<b>19,317</b>
<b>US Coal</b>							
Antelope (US) (p)	–	31,156	15,043	30,865	29,031	32,474	32,474
Colowyo (US) (q)	100.0	2,371	2,371	3,214	3,214	4,446	4,446
Cordero Rojo (US) (p)	–	33,518	16,184	35,687	33,361	36,318	36,318
Decker (US) (p)	–	2,521	609	4,161	2,017	5,939	2,970
Jacobs Ranch (US) (r)	–	–	–	26,537	26,537	38,206	38,206
Spring Creek (US) (p)	–	16,726	8,076	16,035	15,360	16,341	16,341
<b>Total US thermal coal</b>		<b>53,761</b>	<b>26,203</b>	<b>80,484</b>	<b>76,923</b>	<b>97,419</b>	<b>94,419</b>
<b>Rio Tinto total thermal coal</b>		<b>81,891</b>	<b>44,633</b>	<b>112,745</b>	<b>97,140</b>	<b>132,738</b>	<b>113,736</b>
<b>COPPER (mined) ('000 tonnes)</b>							
		129,738	129,738	150,072	150,072	150,072	150,072

Rio Tinto 2010 Annual Report.

**Cell:** I9**Comment:** Rick Heede:

We work in about 35 countries – in mines, smelters and refineries, as well as in sales offices, data centres, research and development labs and with artificial intelligence. Our geologists explore the Earth's wildest terrain. Our wildlife specialists work to protect and conserve grizzly bears in Canada and migratory shorebirds in Western Australia. Our marketing teams make sure our essential materials meet the specific needs of customers around the world. In Australia, our archaeologists work alongside Indigenous Australians to preserve 40,000-year-old rock art. We are home to one of the world's largest robots and maybe one of the smallest – we call him Mark. We built a wind farm 200 kilometres south of the Arctic Circle to help power our diamond mine, and in 2018 became the only major mining company to stop producing fossil fuels, including coal. We want to be part of the solution to climate change, and believe we are. We were founded in 1873, on the banks of the Rio Tinto river in Andalusia, Spain. We are proud of everything we have achieved. At Rio Tinto, we know our future is even brighter than our past.  
<https://www.riotinto.com/about>

**Cell:** D11**Comment:** Rick Heede:

Coal production by coal mining companies and state-owned enterprises, including subsidiaries of oil and gas companies. Coal types produced are not ordinarily reported by coal operators (except for metallurgical coal). We distinguish, where possible and reasonably well known, between hard (bituminous and subbituminous) and soft (lignite or peat) coals, especially for the larger companies operating in regions such as Australia and India where soft coals are predominant. Soft coals have lower carbon content per tonne than do hard coals.

**Cell:** E24**Comment:** Rick Heede:

RTZ coal production data is inconsistent to completely lacking in its annual reports from 1960 to 1993; with better reporting 1994-2004. The uncertainty is highest during years with lower production levels, and the annual reports 1968-1979 provide no production tonnage data whatsoever.

Steam coal production is separated from coking coal production.

Units in million tons per year 1961-1985, million tonnes 1986-2004. Kennecott production (column D) is also converted to tonnes. While RTZ includes Kennecott production after the US properties were acquired in 1993, CMS only reports on the company's Australian and Indonesian production 1993-2004 in column E.

**Cell:** M26**Comment:** Rick Heede:

Rio Tinto Annual Report 1960, shows oil production in California (Kern Oil California) of 998k bbls, plus Kern Trinidad production of 1.028 million bbl; also shows 1959 production.

**Cell:** E28**Comment:** Rick Heede:

Rio Tinto Company annual report 1961, p. 14, reports that "Rio Tinto Australia formed Rio Tinto Collieries Pty" in 1961, chiefly in the Burrarorang Valley west of Sydney producing approximately 650,000 tons of coking coal," plus unreported production from two smaller collieries producing steam coal. Rio Tinto's 1962 annual report, p.25, is not clear about total mined coal quantities, coke vs steam coal, or Rio Tinto's equity production vs total mined quantities. With these reporting ambiguities in mind: CMS assumes, for 1962, that Rio Tinto's coke in 1962 is Illawarra's 111,000 tonnes of coke plus 700,000 of total Port Kembla's 798,000 tonnes is coke (up from the reported 650,000 tons in 1961). Rio Tinto Collieries is assumed to be steam coal: 833,000 tons, plus the remainder of Kembla's production (798,000 minus the 650,000 tons of coke = 148,000 tons); total steam coal = 0.148 plus 0.833 million tons. CMS assumes, for 1961, that Rio Tinto's coke production: is Illawarra's 100,000 tonnes of coke plus 650,000 tonnes of total Port Kembla's production of 735,000 tonnes is coke (1961 AnnRpt). Rio Tinto Collieries is assumed to be steam coal: 833,000 tons, plus the remainder of Kembla's production (735,000 minus the 650,000 tons of coke = 85,000 tons); total steam coal = 0.100 plus 0.833 million tons.

**Cell:** H28**Comment:** Rick Heede:

Rio Tinto's 1962 annual report, p.25, is not clear about total mined coal quantities, coke vs steam coal, or Rio Tinto's equity production vs total mined quantities. With these reporting ambiguities in mind: CMS assumes, for 1962, that Rio Tinto's coke in 1962 is Illawarra's 111,000 tonnes of coke plus 700,000 of total Port Kembla's 798,000 tonnes is coke (up from the reported 650,000 tons in 1961). Rio Tinto Collieries is assumed to be steam coal: 833,000 tons, plus the remainder of Kembla's production (798,000 minus the 650,000 tons of coke = 148,000 tons); total steam coal = 0.148 plus 0.833 million tons. CMS assumes, for 1961, that Rio Tinto's coke production: is Illawarra's 100,000 tonnes of coke plus 650,000 tonnes of total Port Kembla's production of 735,000 tonnes is coke (1961 AnnRpt). Rio Tinto Collieries is assumed to be steam coal: 833,000 tons, plus the remainder of Kembla's production (735,000 minus the 650,000 tons of coke = 85,000 tons); total steam coal = 0.100 plus 0.833 million tons.

**Cell:** M29**Comment:** Rick Heede:

Mention of oil production regions and profitability is discussed, but no quantitative data is reported.

**Cell:** E30**Comment:** Rick Heede:

Steam and Coke production for 1963 and 1964 from Rio Tinto-Zinc Corporation Annual Report 1964.

**Cell:** H30**Comment:** Rick Heede:

Rio Tinto annual report 1963 now shows most production at Kembla is steam coal and the minor fraction (108,000 vs 778,000 tons) as coking coal, a shift from the 1961 report ("producing 650,000 tons a year of coking coal"). Regardless of this change in reporting, or change in type of coal produced, CMS lists the reported quantities, ie, 108,000 tons of coke.

**Cell:** E31**Comment:** Rick Heede:

Steam and Coke production for 1963 and 1964 from Rio Tinto-Zinc Corporation Annual Report 1964.

**Cell:** E34**Comment:** Rick Heede:

Rio Tinto-Zinc Corporation (1967) Annual Report, p. 43, shows no quantitative production data, but does report "a substantial increase over 1966. CMS has not been able to report actual production of steam coal since the 1964, and interprets "substantial increase" to mean 10 percent per year 1965 and 1966 and 1967.

**Cell:** H34**Comment:** Rick Heede:

Rio Tinto-Zinc Corporation (1967) Annual Report, p. 43. "A new contract for Japanese steel mills was concluded for the supply of approx 650 thousand tons of coal per annum for five years from April 1968." CMS adds previous quantity of coking coal production (115,000 tons in 1965), since this is new contract.

**Cell:** E48**Comment:** Rick Heede:

Rio Tinto 1981 annual report shows Kembla Coal and Coke Pty production of 2.964 million tons, plus 75,226 tons at Blair Athol Coal Pty, plus pre-production construction at Tarong, QLD. No mention of coke production at Kembla or Broken Hill Smelters.

**Cell:** E49**Comment:** Rick Heede:

RTZ Annual Report 1982 shows 3.1 Mt at Kembla Coal and 136,439 tonnes at Tarong and Blair Athol Coal (under construction, scheduled for first shipment in Apr84).

**Cell:** E50**Comment:** Rick Heede:

RTZ 1983 annual report (partial copy covering "Coal and Coke" (p.43) but neglecting to give production data; instead, "production of coking coal was lower ..., whilst production of steaming coal was higher than in 1982." CMS assumes 5 percent higher production than in 1982.

**Cell:** E51**Comment:** Rick Heede:

RTZ annual report 1984 gives no data; due to weak market, Kembla production "production of coking coal was 11 per cent lower in 1984 than in 1983" (p. 16). Also, "production of steaming coal increased from Queensland operations of Blair Athol and Tarong." CMS thus assumes overall 1984 same as 1983.

**Cell:** E52**Comment:** Rick Heede:

RTZ annual report 1984, p. 21, gives no production data; "Kembla Coal & Coke kept its output, which is mainly coking coal, at the lower levels set in 1984, giving a drop of 8 per cent in run of mine output." Sales increased 64 percent due to lifting of export restrictions allowed the sale of stockpiles to India and the UK. "CRA's steam coal operations also achieved good profits, ... two more generating sets at Tarong ... production increased accordingly." "Blair Athol raised output by 83 per cent ... to markets in Asia." In lieu of published data by RTZ, CMS assumes coal output increased by 25 percent over 1984.

**Cell:** E53**Comment:** Rick Heede:

RTZ annual report 1988, p. 15, shows partial production data for Kembla ("profitability ... increased sales ... industry-wide disputes"); Blair Athol (increased 20 per cent to 6.3 million tonnes ... to produce 8 million tonnes per annum by 1991"); CRA "is to proceed with the development of the 7 million tonne a year Kaltim Prima coal mine in East Kalimantan, Indonesia. CRA is manager of this joint venture. ... reserves in excess of 360 million tonnes.); in British Columbia Rio Algom's Bullmoose mine ("increased earnings, ... shipments .. same level"); in Zimbabwe (initially "only small tonnages will be produced"). CMS thus assumes, lacking production data from RTZ, that company-wide production of steam coal is twice the reported production at Blair Athol (6.3 \* 2) million tonnes. CMS also assumes Kembla production of coking coal

**Cell:** J53**Comment:** Rick Heede:

It is not clear from RTZ's annual reports -- since tonnage is rarely reported -- when the company changed from reporting "tons" to "tonnes." The 1986 report is the first mention of "tonnes," and CMS changes its conversion formula accordingly.

**Cell:** E55**Comment:** Rick Heede:

Rio Tinto annual report, p. 18: "In November 1989 CRA bought BP's major coal assets, ... Include production of 4.5 million tonnes. This acquisition increases CRA's annual coal production to over 20 million tonnes. CMS thus assumes 1989 production at 20.5 million, and 1988 production at 4.5 million tonnes less. First reported use of metric "tonnes" as opposed to "tons." CMS adjusts its conversion.

**Cell:** H56**Comment:** Rick Heede:

See cell note at E59 (RTZ steam coal, 1990).

**Cell:** E57**Comment:** Rick Heede:

RTZ Corporation annual report 1990, p.18, shows a curiously incomplete list of coal mines (excluding substantial production from its West Cliff, Tahmoor, Western Main, and Vic key mines). CMS ignores reported production of 7.81 million tonnes, since 1989 total production was "over 20 million tonnes." CMS does use the reported coking coal production, even this total also excludes any coking coal production from the same excluded mines; see column H. As for steam coal production, CMS assumes the total reported production in 1989 less 1990 coking coal production, plus 5 percent gain to reflect RTZ's "production and sales improved at CRA's Australian coal mines, ... increased sales to Japan and elsewhere in Asia."

**Cell:** E58**Comment:** Rick Heede:

RTZ annual report 1991, p. 16, shows no production tonnage, but mentions "demand for steam coal strengthened during the year, ... demand for metallurgical coal held up well ... CRA maintained overall coal production at a similar level to that in 1990." "The Kaltin Prima coal mine in Indonesia. Almost 2 million tonnes were shipped in 1991. The mine is scheduled to come rapidly into full production with 6.5 million tonnes planned in 1992 and the 7 million tonne design capacity to be achieved the following year."

For 1991, CMS thus assumes coke and steam coal production at the same level as 1990, but adding 2 million tonnes to account for the new mine in Indonesia.

Ditto for 1992, but adding 6.5 million tonnes of steam coal. Ditto for 1993, but adding 7.0 million tonnes.

**Cell:** E59**Comment:** Rick Heede:

RTZ's 1993 annual report refers to "RTZ's coal production rose from 12 million tonnes in 1992 to 37 million tonnes in 1993. Of this 23 million tonnes came from US acquisitions." Note: CMS lists Kennecott production in Column D, and thus excludes US production from column E. CMS cannot resolve the conflicting data between its operating data that excludes several mines acquired in 1989 from BP, stated CRA coal 1991 production as "over 20 million tonnes" and now, without referring to the sale of coal properties, non-US coal production rising from "12 million tonnes in 1992."

That said, CMS elects to report "RTS's net share of production" (p. 19) -- even this list ignores production from several mines acquired from BP in 1989 -- which totals 11.685 million tonnes in 1992 and 13.536 million tonnes in 1993. Of this total in 1992, 2.666 Mt was coking coal, and 9.019 Mt steam coal. In 1993, steam coal totaled 10.589 Mt and 2.947 Mt of coking coal. In both years CMS allocates one-third of "Coal & Allied" steam and coking coal as coking and two-thirds as steam coal.

RTZ may clear up this confusing picture with additional data. Note that very few production data have been provided in the company's annual reports since the first acquisition of its coal mining operations in 1961.

**Cell:** D61**Comment:** Rick Heede:

Rio Tinto Annual report for 1998, p. 40: "Rio Tinto became a US coal producer in 1993 through the acquisition of three mines from Nerco Inc. and Cordero Mine from Cordero Mining Company. Nerco and Cordero were renamed the Kennecott Energy and Coal Company." Rio Tinto also has a partnership interest in Colowyo Coal Company and Fort Union. The Company also acquired the Jacobs Ranch coal mine in 1998 (purchased from Kerr-McGee for \$400 million). Rio Tinto's share of the coal production totalled 84.1 million tonnes in 1998.

Rio Tinto AnnRpt, p. 88, shows US, Australian, and Indonesian coal production for 1994-1998, in million tonnes per year.

**Cell:** E61**Comment:** Rick Heede:

Rio Tinto Annual report for 1998 does not specify type of coal mined or type of customer.

**Cell:** D66**Comment:** Rick Heede:

Steam coal production (US operations only) 1999-2003 from Rio Tinto (2004) Databook, p. 30. In million tonnes.

**Cell:** E66**Comment:** Rick Heede:

Steam coal (non-US only) production 1999-2003 from Rio Tinto (2004) Databook, p. 26.

**Cell:** H66**Comment:** Rick Heede:

Coking coal production 1999-2003 from Rio Tinto (2004) Databook, p. 26.

**Cell:** E71**Comment:** Rick Heede:

Rio Tinto hard coking coal (6.76 million tonnes) and "other coal" (32.943 million tonnes) (assumed to be all thermal) produced in Australia, plus Kennecott production (117.734 million tonnes) from Rio Tinto (2005) Production Report for First Quarter 2005, p.8.

**Cell:** F72**Comment:** Rick Heede:

CMS was unable to view archived annual reports (prior to 2008). 2005 total coal production shown in a bar chart.

**Cell:** G73**Comment:** Rick Heede (Feb10):

Rio Tinto Annual Report 2008, page 108-109. Production data disaggregated into "Coal - Hard Coking" mined in Australia (in this worksheet's column "H"), "Coal - Other" (defined as thermal coal and semi-soft coking coal, also Australian, in column "E"), and "Rio Tinto Energy America" (presumably all or chiefly western subbituminous coal, in column "D"). All data in million tonnes.

**Cell:** K76**Comment:** Rick Heede:

AR 2010 online, 2006-2008 values consistent between this table and online report. Report's section "Metals and minerals production" details coal production by hard and soft coking coals (Australia), thermal coal (Australia and US); see our columns for thermal and coking coal production for details.

**Cell:** E78**Comment:** Rick Heede:

Rio Tinto Annual Report 2013, page 212, thermal coal production, Rio Tinto share 2011-2013. Chiefly Australia, minor production in Mozambique and USA (Colowyo).

**Cell:** H78

**Comment:** Rick Heede:  
Rio Tinto Annual Report 2013, page 212, hard coking plus semi-soft coking production, Rio Tinto share 2011-2013.

**Cell:** E81

**Comment:** Rick Heede:  
Rio Tinto AnnRpt 2015, page 212. Thermal coal (nearly all Australia; Benga in Mozambique sold in 2014).

**Cell:** H81

**Comment:** Rick Heede:  
rio tinto AnnRpt 2015, page 216. Hard coking coal (Australia and Mozambique) plus semi-soft coking (Australia: Hunter Valle, Mount Thorley, Warkworth).

**Cell:** E83

**Comment:** Rick Heede:  
Rio Tinto Annual report 2017, page 225.

**Cell:** E85

**Comment:** Rick Heede:  
Rio Tinto announced sale of coal mining assets, and sold "our interests in the Hail Creek and Kestrel coal mines and the Valeria and Winchester South coal development projects." However, 2018 production of thermal coal totaled 2.527 Mt (and 3.988 Mt of coking coal).  
All coal assets are now divested, verified on page 48: "Review of operations Energy In 2018, we sold our interests in the Kestrel and Hail Creek coking coal mines and the Valeria and Winchester South coal development projects. We completed these transactions by 1 August 2018, for a combined consideration of \$4.15 billion. As of this date, we are no longer producing coal. We expect to pay approximately \$0.9 billion in tax on these disposals to the Australian Taxation Office in the first half of 2019."  
Rio Tinto Annual Report 2018, pages 47-48; also shows 2017 thermal and coking coal production (7.704 Mt and 4.065 Mt, respectively, from 2017's production from assets remaining in 2018. We do not reduce production data for 2017 as reported in 2017, insofar as legacy production is attributed to extant companies such as Rio Tinto.

**Cell:** J85

**Comment:** Rick Heede:  
Rio Tinto (2019) Climate Change Report, London, 31 p. Page 14: 2016 emissions: 32 MtCO<sub>2e</sub>, of which 5% coal, 12% natural gas, 34% electricity & steam, 19% diesel and feul oil, 7% process emissions, 22% anodes & reductants, etc. page 15: Scope 1: 21.1 MtCO<sub>2e</sub>, Scope 2: 11.3 MtCO<sub>2e</sub>, Scope 3: +600 MtCO<sub>2e</sub> ("Scope 3 includes emissions from third party transport of our products and use of our products by customers.") CAI estimates only 62 MtCO<sub>2</sub> (+tk in methane) in 2016. CAI doews not include oil & gas production, de minimus? Rio Tinto Scope 3: 6 MtCO<sub>2</sub> for transport, 102 MtCO<sub>2e</sub> for burning coal for power and steel, and 524 MtCO<sub>2</sub> for "using our iron ore to produce steel."  
Rio Tinto "disposed" of assets since 2015: Grasberg, Kitimat wharf, Qld coking coal, Aluminium Dunkerque, Coal & Allied, Other: ~\$12 billion. Prelim Annual review 2018, Feb19.  
Verify no coal production in 2018.  
Jan2020: update from Rio Tinto Annual Report 2018, page 47: "This year saw a milestone: the sale of our remaining Australian coal assets – our interests in the Hail Creek and Kestrel coal mines and the Valeria and Winchester South coal development projects – for \$4.15 billion pre-tax. This is helping us to strengthen our portfolio by focusing on assets that will deliver the highest returns through targeted allocation of capital. The sale of our Australian coal assets began in 2013. The total sale proceeds, including from our interests in the Coal & Allied business, are approximately \$8.7 billion – delivering value to our shareholders, while helping us to reshape our business for long-term success in a low-carbon economy.  
Rio Tinto Annual Report 2018, page 48, 2018 results: Coking coal production of 3.988 Mt; Thermal coal production coal of 2.527 Mt.  
All coal assets are now divested, verified on page 48: "Review of operations Energy In 2018, we sold our interests in the Kestrel and Hail Creek coking coal mines and the Valeria and Winchester South coal development projects. We completed these transactions by 1 August 2018, for a combined consideration of \$4.15 billion. As of this date, we are no longer producing coal. We expect to pay approximately \$0.9 billion in tax on these disposals to the Australian Taxation Office in the first half of 2019."

**Cell:** Q195

**Comment:** Rick Heede:

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Cell: Q196

Comment: Rick Heede:

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